

ALUMINIUM SHANK FOR STANDARD FLOW HEATING TORCHES

Maximum flow 15 m³/h, connections: OX G1/4", Fuel gas G3/8"LH



Art. Nr.

0767636	14022100	Shank KOMBI 17
0767632	14078120	Shank RHÖNA 2001



OXY-ACETYLENE HEATING TORCHES

DIN EN ISO 5172

WARM UP / PREHEAT

The border between these two thermal processes is very narrow. Very often these are different names for the same job. To distinguish them we can define them as:

- Warming: material temperature increase for shaping
- Preheating: reaching or maintaining a certain temperature level

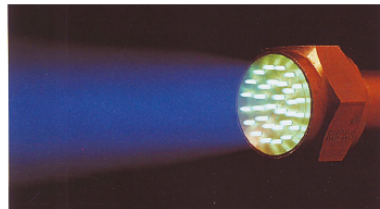
In both methods, the aim is to heat evenly throughout the material. The selection of gases depends on the technical requirements or the temperature to be reached. When choosing the type of gas to be used make sure to what extent condensed water vapor can have a negative influence (when using propane / natural gas).

Propane/natural gas torches with higher flow are noisier than acetylene torches with the same performance. The same applies to multi-slot nozzles compared to single channel nozzles.

SHOWER HEATING TORCHES - ACETYLENE



Art. Nr.	Shank connection	Nozzle size	Lenght (mm)
14004175	RHÖNA 2001	4	240
14004176	RHÖNA 2001	6	240
14003283	RHÖNA 2001	6A	400
14004171	KOMBI 17	4	240
14004172	KOMBI 17	6	240
14003280	KOMBI 17	6A	400
14004179	RHÖNA 2001	7	670
14004180	RHÖNA 2001	9	670
14004161	KOMBI 17	7	670
14004162	KOMBI 17	9	670
14004185	SP 22	7	670
14004186	SP 22	9	670



Flame picture for nozzle 7 and 9